PATENT COOPERATION TREATY

PCT

Translation INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference W1.2106PCT	FOR FURTHER ACTION	See Form PCT/IPEA/416	
International application No.	International filing date (day/month/ye	ar) Priority date (day/month/year)	
PCT/EP2004/050522	14.04.2004	14.04.2003	
International Patent Classification (IPC) or nation	onal classification and IPC		
International Fatern Classification (17 c) Vi Individual Classification and 17 c			
Applicant KOENIG & BAUER AKTIENGESELLSCHAFT			
This report is the international prelin under Article 35 and transmitted to the	ninary examination report, established to applicant according to Article 36.	by this International Preliminary Examining Authority	
2. This REPORT consists of a total of	15 sheets,	including this cover sheet.	
3. This report is also accompanied by A			
a. (sent to the applicant and	l to the International Bureau) a total of	6 sheets, as follows:	
sheets of the descrip	ntion, claims and/or drawings which ha	we been amended and are the basis for this report and/or y (see Rule 70.16 and Section 607 of the Administrative	
sheets which supers the disclosure in th Box.	sede earlier sheets, but which this Auth e international application as filed, as	ority considers contain an amendment that goes beyond indicated in item 4 of Box No. I and the Supplemental	
	Donard autol a total of findicate time of	nd number of electronic carrier(s))	
b. (sent to the International	Bureau only) a total of (indicate type a		
related thereto in compute	related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see		
Section 802 of the Adminis	strative Instructions).	. Copposition	
4. This report contains indications relat	ing to the following items:	·	
Box No. I Basis of th	e report		
Box No. II Priority			
	lishment of opinion with regard to nove	lty, inventive step and industrial applicability	
Box No. IV Lack of ur	nity of invention		
Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement			
Box No. VI Certain do	ocuments cited	•	
Box No. VII Certain de	fects in the international application		
Box No. VIII Certain observations on the international application			
Date of submission of the demand Date of completion of this report			
Name and mailing address of the IPEA/EP	Authorized of	ficer	
Facsimile No.	Telephone No).	

International application No.

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Box No. I	E	Basis of the report		
1. With indica	ated unde	the language, this report is based on the international at this item.		1.77
	This repo	ort is based on translations from the original language is the language of a translation furnished for the purposes	nto the following language s of:	,
	int	ternational search (Rule 12.3 and 23.1(b))		
	pu	ablication of the international application (Rule 12.4)		
		ternational preliminary examination (Rule 55.2 and/or 5		
rece	iving Offi report):	to the elements of the international application, this replace in response to an invitation under Article 14 are represented application as originally filed/furnished cription:	ort is based on (replacement st ferred to in this report as "or	neets which have been jurnished to the iginally filed" and are not annexed to
-	pages	2-9		as originally filed/furnished
		1,1a r		21.10.2004 with letter of 19.10.2004
	pages*			
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	the clai			as originally filed/furnished
	nos.			
	nos.*			
	nos.*	1-20		
	nos.*		received by this Authority on	
	the dra	wings:		
	sheets			as originally filed/furnished
	sheets'			
	sheets'	*	received by this Authority on	
	a sequ	nence listing and/or any related table(s) - see Supplemen	ntal Box Relating to Sequence	Listing.
3.	3	mendments have resulted in the cancellation of:		
-		the description, pages		
		the claims, nos.		
				
	\equiv	the sequence listing (specify):		
		any table(s) related to sequence listing (specify):		
_		report has been established as if (some of) the amendr		
4.	they	have been considered to go beyond the disclosure as file	ed, as indicated in the Supplem	ental Box (Rule 70.2(c)).
		the description, pages		
		the claims, nos.		
		the drawings, sheets/figs		
		the sequence listing (specify):		
		any table(s) related to sequence listing (specify):		
	fitem 4 a	pplies, some or all of those sheets may be marked "sup		

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Box No. III	Non-establishment of opinion	with regard to novelty, inventive step and industrial appl	icability
The question applicable h	ns whether the claimed invention appare not been examined in respect of:	ears to be novel, to involve an inventive step (to be non	obvious), or to be industrially
	he entire international application		108
\boxtimes	claims Nos. 3-12,14,15		
because			Į.
	the said international application, or the relate to the following subject matter when the following subject	said claims Nos. nich does not require an international preliminary examinatio	n (<i>specify</i>):
	the description, claims or drawings (incare so unclear that no meaningful opinion)	dicate particular elements below) or said claims Nosion could be formed (specify):	
	the claims, or said claims Nos.	orinion could be formed	_ are so inadequately supported
	by the description that no meaningful	opinion could be formed.	
		n established for said claims Nos. 3-12,14,15	
	the nucleotide and/or amino acid sequinstructions in that:	uence listing does not comply with the standard provided for	r in Annex C of the Administrative
	the written form	has not been furnished	
	the computer readable form	does not comply with the standard has not been furnished does not comply with the standard	
	the tables related to the nucleotide a technical requirements provided for i	and/or amino acid sequence listing, if in computer readable in Annex C-bis of the Administrative Instructions.	form only, do not comply with the
	See Supplemental Box for further de	tails.	

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Bo	x No. I	v 1	Lack of unity of invention
1.	\boxtimes	In respon	use to the invitation to restrict or pay additional fees the applicant has:
		res	tricted the claims.
		pa pa	id additional fees.
		pa pa	id additional fees under protest.
		ne	ither restricted the claims nor paid additional fees.
2.		This Au the appl	thority found that the requirement of unity of invention is not complied with and chose, according to Rule 68.1, not to invite icant to restrict or pay additional fees.
3.	This	: Authorit	y considers that the requirement of unity of invention in accordance with Rules 13.1, 13.2 and 13.3 is:
		complie	
	\boxtimes	not com	plied with for the following reasons:
		500	supplemental box
		555	
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Ì			
1			
	4. C	onsequent	ly, this report has been established in respect of the following parts of the international application:
		all pa	
	\triangleright	-	arts relating to claims Nos. 1,2,4-20

Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1501	citations and explanations supporting such statement			
1.	Statement			
	Novelty (N)	Claims	1, 2, 4-20	YES
		Claims		NO
	Inventive step (IS)	Claims	1, 2, 4-20	YES
		Claims		NO
	Industrial applicability (IA)	Claims	1, 2, 4-20	YES
		Claims		NO
1				

- 2. Citations and explanations (Rule 70.7)
 - This report makes reference to the following documents:

D1: US 3 948 504 A

D2: DE-A-19837117

D3: DE-A-4325725

2. Group I

Document D1 (see, in particular, column 2, line 26 - column 6, line 56; figures 1-3) is considered to constitute the prior art closest to the subject matter of claim 1 and discloses (the references in parentheses are to that document):

a process for producing a printed product, the process having the following steps:

- (a) a material web is unwound from a first roller (11-14);
- (b) the material web is printed;
- (c) the printed material web is wound so as to form a new roller (21-24);
- (d) a first printed material web (29) is unwound

Box No. V	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;
BOX NO. V	citations and explanations supporting such statement
	from a roller (28);
	(e) a second printed material web (30) is unwound
	from another roller;
	(f) the material webs (29, 30) are joined in a
	superstructure;
	(g) each of the material webs (29, 30) is
	subdivided into a plurality of web sections
	(32);
	(h) the web sections (32) are mixed by an angle
	bar arrangement (33, 82a-c);
	(i) the mixed web sections (32) are
	longitudinally folded;
	(j) the web sections (32) are transversely cut
	and folded (claim 1).
	The subject matter of claim 1 therefore differs
	from the known process in that steps (a) to (c)
	are carried out at a higher web speed than steps
	(d) to (j).
	(4) 65 (5)
	The subject matter of claim 1 is therefore novel
	(PCT Article 33(2)).
	(PCI ALLICIE 33(2)).
	The present invention can therefore be considered
	to address the problem of increasing production
	speed.
	-
	The solution to this problem, as proposed in claim
	1 of the present application, involves an
	inventive step (PCT Article 33(3)) for the

following reasons:

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

Document D1 contains no indication of the web speed in the web-fed printing machine or in the further processing device.

Document D2 describes a process for producing printed products, in which paper webs are printed, stacked, joined, longitudinally folded, cut and wound. D2 contains no indication of web speed.

Document D3 describes a process for printing foil webs. Document D3 contains no indication of the relationship between web speed in the printing machine and web speed in a further processing device.

3. Group II

Document D1 (see, in particular, column 2, line 26 - column 6, line 56; figures 1-3) is considered to constitute the prior art closest to the subject matter of claim 2 and discloses (the references in parentheses are to that document):

a further processing device for a web-fed printing press, the device having the following features:

- (a) a plurality of roller changers (28) are provided for unwinding printed material webs (29, 30);
- (b) a draw-in mechanism (56-64) is arranged after each roller changer;
- (c) a longitudinal cutting device (31) is arranged directly after the draw-in mechanism

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

for cutting the material web into web sections (32);

- (d) an angle bar arrangement (33, 82a-c) is
 provided after the longitudinal cutting
 device (31);
- (e) at least one former (88-91), one transverse cutting device (98, 99) and at least one transverse folding apparatus are arranged after the angle bar arrangement.

The subject matter of claim 2 therefore differs from the known process in that each roller changer of the further processing installation comprises its own position-controlled electric drive; a controller controls these electric drives in such a way that successive, identical printed images on two material webs match one another or are kept at a constant distance, i.e. in registration.

The subject matter of claim 2 is therefore novel (PCT Article 33(2)).

The present invention can therefore be considered to address the problem of providing a suitable drive for a roller changer.

The solution to this problem, as proposed in claim 2 of the present application, involves an inventive step (PCT Article 33(3)) for the following reasons:

Documents D1, D2 and D3 do not suggest providing

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Box No. V
Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

the roller changers of a further processing installation with their own position-controlled electric drives and regulating these individual drives of the roller changers so as to maintain registration.

4. Claims 4-20 are dependent on claims 1 and 2 and therefore also meet the PCT novelty and inventive step requirements.

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Box No. VIII Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made:

In step (k) of claim 1, it is stated that steps (a) to (c) are carried out at a higher material web speed than steps (d) to (j). However, it is unclear what material web speed is meant (PCT Article 6).

Consequently, claim 1 should specify that the transport speed of the material web (see application documents, page 5, paragraph 1) is meant.

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Supplemental Box

In case the space in any of the preceding boxes is not sufficient.

Continuation of:

BOXES III AND IV

BOX III

Non-establishment of opinion with regard to novelty, inventive step and industrial applicability

1. The applicant is advised that the subject matter of claims 3-12, 14 and 15 has not been examined because no international search report has been established for said claims (PCT Rule 66.1(e) and 66.2(a)(vi)).

BOX IV

Lack of unity of invention

- The International Searching Authority has determined that this international application contains multiple (groups of) inventions, as follows:
 - I. <u>claims 1, 4-8, 14-17</u>
 process for producing a printed product
 - II: claims 2, 4-15, 18-20
 further processing device for a web-fed
 printing press

The reasons therefor are as follows.

The search yielded the following prior art

Supplemental Box

document which is relevant to the assessment of unity of invention:

D1: US-A-3 948 504

Document D1 (see, in particular, column 2, line 26 - column 6, line 56; figures 1-3) discloses:

- a process for producing a printed product, the process having the following steps:
- (a) a material web is unwound from a first roller
 (11-14);
- (b) the material web is printed;
- (c) the printed material web is wound so as to form a new roller (21-24);
- (d) a first printed material web (29) is unwound from a roller (28);
- (e) a second printed material web (30) is unwound
 from another roller;
- (f) the material webs (29, 30) are joined in a superstructure;
- (g) each of the material webs (29, 30) is subdivided into a plurality of web sections (32);
- (h) the web sections (32) are mixed by an angle bar arrangement (33, 82a-c);
- (i) the mixed web sections (32) are longitudinally folded;
- (j) the web sections (32) are transversely cut and folded (claim 1).

Supplemental Box

- a further processing device for a web-fed printing press, the device having the following features:
- (a) a plurality of roller changers (28) are
 provided for unwinding printed material webs
 (29, 30);
- (b) a draw-in mechanism (56-64) is arranged after each roller changer;
- (c) a longitudinal cutting device (31) is arranged directly after the draw-in mechanisms for cutting the material web into web sections (32);
- (d) an angle bar arrangement (33, 82a-c) is
 provided after the longitudinal cutting device
 (31);
- (e) at least one former (8-91), one transverse cutting device (98, 99) and at least one transverse folding apparatus are arranged after the angle bar arrangement (claim 2).

A comparison of the present groups of claims with the citation shows that the following features make a contribution over the prior art and can therefore be regarded as special technical features under PCT Rule 13.2:

group I: steps (a) to (c) are carried out at a
higher web speed than steps (d) to (j).

group II: each roller changer of the further
processing installation has its own positioncontrolled electric drive; a controller controls

Supplemental Box

these electric drives in such a way that successive and identical printed images on two material webs match one another or are kept at a constant distance, i.e. in registration.

The special technical features can be considered to solve the following problems: group I: increase in production speed group II: providing a suitable drive for the roller changer.

These are different problems.

4. The examination also puts into question whether any possibly common special technical features result from a technical effect, since the technical effect of the first group consists in increasing production flexibility, while the technical effect of the second group should be considered to be that of keeping in registration identical printed images on two material webs.

This shows that no corresponding technical effect is achieved either. As a result, no technical relationship between the inventions involving a single general inventive concept can be determined, either on the basis of the problem addressed by each of the inventions or on the basis of the solutions defined by the special technical features of each invention.

Said groups of claims therefore lack the unity of

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Supplemental Bo	Supplemental Box		
	invention required by PCT Rules 13.1 and 13.2,		
	either on the basis of their special technical		
	features or on the basis of the problems solved.		
	·		